FY23 First Quarter Earnings Call Presentation

November 1, 2022



Safe Harbor Statement

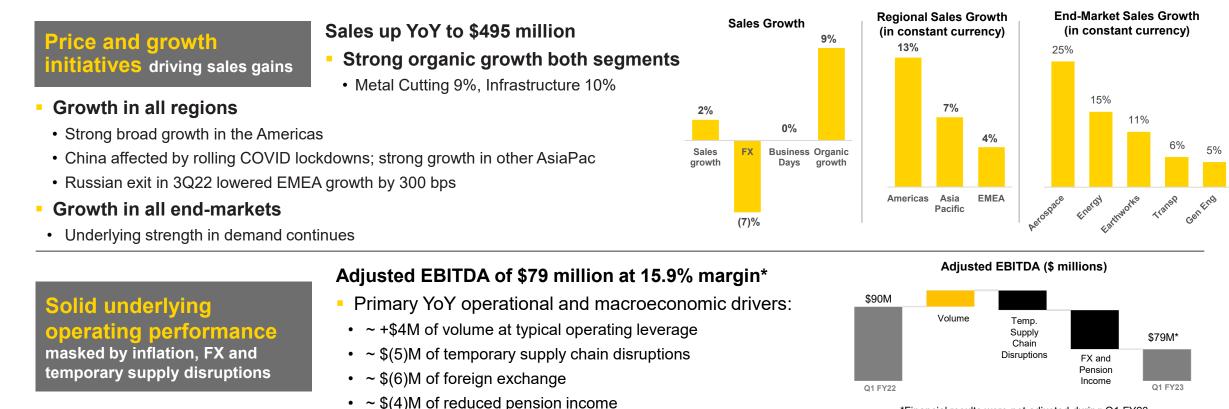
Certain statements in this release may be forward-looking in nature, or "forward-looking statements" within the meaning of Section 27A of the Securities Act of 1933 and Section 21E of the Securities Exchange Act of 1934. Forward-looking statements are statements that do not relate strictly to historical or current facts. For example, statements about Kennametal's outlook for sales, adjusted operating income, FOCF, primary working capital, capital expenditures and adjusted effective tax rate for the second guarter and full year of fiscal 2023 and our expectations regarding future growth and financial performance are forward-looking statements. Any forward-looking statements are based on current knowledge, expectations and estimates that involve inherent risks and uncertainties. Should one or more of these risks or uncertainties materialize, or should the assumptions underlying the forward-looking statements prove incorrect, our actual results could vary materially from our current expectations. There are a number of factors that could cause our actual results to differ from those indicated in the forward-looking statements. They include: uncertainties related to changes in macroeconomic and/or global conditions, including as a result of increased inflation and Russia's invasion of Ukraine and the resulting sanctions on Russia; uncertainties related to the effects of the ongoing COVID-19 pandemic, including the emergence of more contagious or virulent strains of the virus, its impacts on our business operations, financial results and financial position and on the industries in which we operate and the global economy generally, including as a result of travel restrictions, business and workforce disruptions associated with the pandemic; other economic recession; our ability to achieve all anticipated benefits of restructuring, simplification and modernization initiatives; our foreign operations and international markets, such as currency exchange rates, different regulatory environments, trade barriers, exchange controls, and social and political instability, including the conflict in Ukraine; changes in the regulatory environment in which we operate, including environmental, health and safety regulations; potential for future goodwill and other intangible asset impairment charges; our ability to protect and defend our intellectual property; continuity of information technology infrastructure; competition; our ability to retain our management and employees; demands on management resources; availability and cost of the raw materials we use to manufacture our products; product liability claims; integrating acquisitions and achieving the expected savings and synergies; global or regional catastrophic events; demand for and market acceptance of our products; business divestitures; energy costs; commodity prices; labor relations; and implementation of environmental remediation matters. Many of these risks and other risks are more fully described in Kennametal's latest annual report on Form 10-K and its other periodic filings with the Securities and Exchange Commission. We can give no assurance that any goal or plan set forth in forward-looking statements can be achieved and readers are cautioned not to place undue reliance on such statements, which speak only as of the date made. We undertake no obligation to release publicly any revisions to forward-looking statements as a result of future events or developments.

This presentation includes certain non-GAAP financial measures as defined by SEC rules. As required by Regulation G, we have provided a reconciliation of those measures to the most directly comparable GAAP measures, which is available on our website at www.kennametal.com. Once on the homepage, select "Investor Relations" and then "Events."

Returned \$36M to

shareholders

Results highlight continuing growth offset by inflation, foreign exchange & macro headwinds



Free operating cash flow of \$(40)M includes building safety stock and higher raw material cost

*Financial results were not adjusted during Q1 FY23

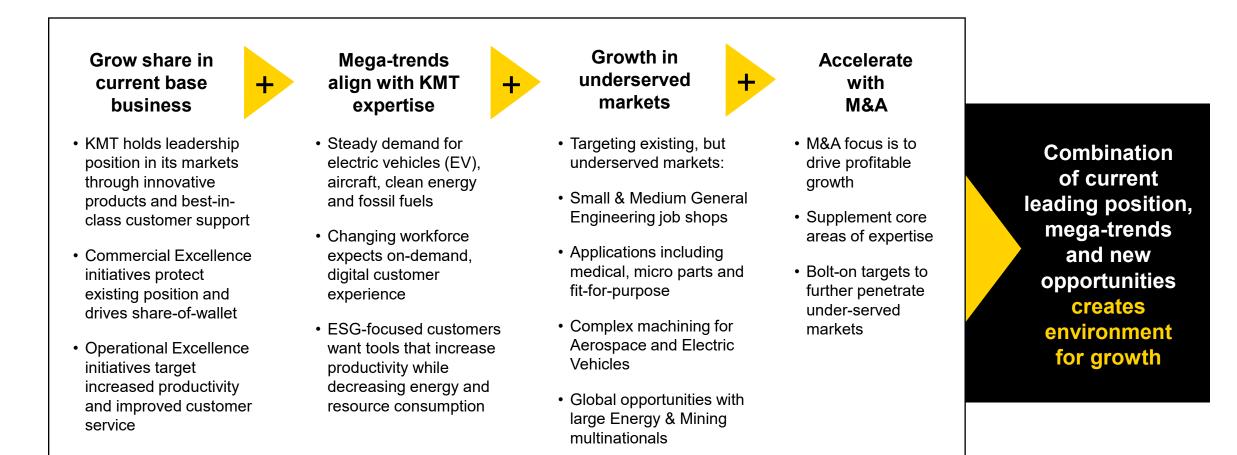
Earnings per share: Reported and Adjusted EPS of \$0.34* (vs. \$0.44 adjusted EPS prior year)

\$19 million in share repurchases and \$16 million dividends

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Growth Roadmap

Sustainable growth from strong competitive position and well-defined Commercial Excellence initiatives



Investments in Commercial Excellence and Innovation driving share gain



- Provided tooling for large aerospace supplier of engines
- Won by delivering a high-precision solution that solved the customer's technical challenges and opens opportunities for additional business



- Designated as preferred supplier of highperformance tooling for a manufacturer of specialized space station components and astronaut backpacks
- Won by delivering exceptional customer support through customer-first mindset

 Gained share with oilfield services company and are now the sole source supplier of customer's new high-performance nozzles

Photo credit GE Additive

Additive

- Won by developing new material grade, enabling production with additive manufacturing, as customer's new design cannot be produced using traditional manufacturing methods



Plastics Production

- Gained share for extrusion dies with a major process industry company
- Won by leveraging our OEM relationship to design and manufacture a die exceeding enduser's expectations for performance, delivery and technical support





- Secured initial win with global EV manufacturer for battery manufacturing wear solution
- Won by providing superior performing solution and opens collaboration and development opportunities with other EV manufacturers in this rapidly expanding market

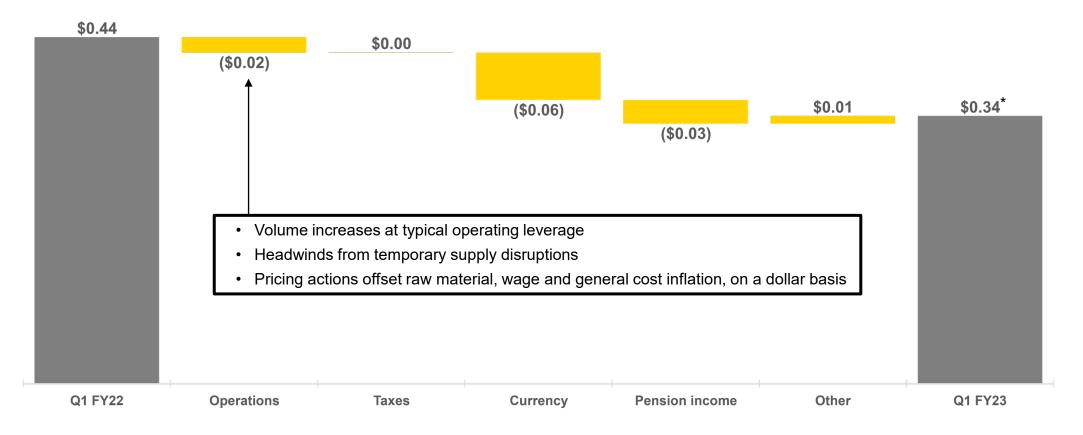
Results reflect focused execution of initiatives in inflationary environment

	Change from PY	Reported*	Adjusted	<u>Reported</u>
Quarter Ended (\$ in millions)		Sept 30, 2022	Sept 30, 2021	Sept 30, 2021
Sales	2%	\$495	\$484	\$484
Organic		9%	19%	19%
FX		(7)%	2%	2%
Business Days		-	-	-
Gross Profit	(1)%	\$160	\$162	\$161
% of sales	-120 bps	32.3%	33.5%	33.2%
Operating Expense % of sales	5% 70 bps	\$108 21.9%	\$103 21.2%	\$103 21.2%
EBITDA % of sales	(13)% -270 bps	\$79 15.9%	\$90 18.6%	\$89 18.3%
Operating Income % of sales	(13)% -180 bps	\$49 9.8%	\$56 11.6%	\$55 11.3%
Effective Tax Rate	60 bps	27.5%	26.9%	27.0%
EPS (Earnings per Diluted Share)	(22)%	\$0.34	\$0.44	\$0.43

*Note: Financial results were not adjusted in Q1 FY23; therefore, adjusted numbers are not presented.

Q1 FY23 Adjusted EPS Bridge

Volume growth offset by inflation, foreign exchange and regional macro headwinds



* Financial results were not adjusted during Q1 FY23

Solid performance despite challenging regional dynamics and macroeconomic headwinds

9% Organic sales
growth;
Q1 FY23 sales of \$300M

Growth in all regions

- Americas driven by broad favorable demand trends
- China affected by rolling COVID-19 lockdowns
- Other AsiaPac countries saw strong growth
- Russian exit in 3Q22 lowered EMEA growth by 400 bps
- Adjusted operating margin decreased 70 bps to 9.5%*
- Volume increase at typical operating leverage
- Macroeconomic headwinds from FX and inflation continue
- Headwind from temporary supply chain disruptions ٠
- Price offsetting raw materials, wage & general inflation on a dollar basis

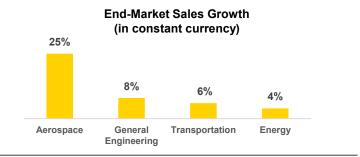


* Financial results were not adjusted during Q1 FY23

Underlying demand strength continues

Growth in all end markets

- · Aerospace benefiting from focused execution on strategic initiatives and rebounding demand
- General Engineering driven primarily by strength in Americas
- Transportation improves, but still constrained by supply chain
- Energy driven primarily by growth in Oil and Gas in the Americas



Solid execution

helping to mitigate inflation and other macroeconomic challenges

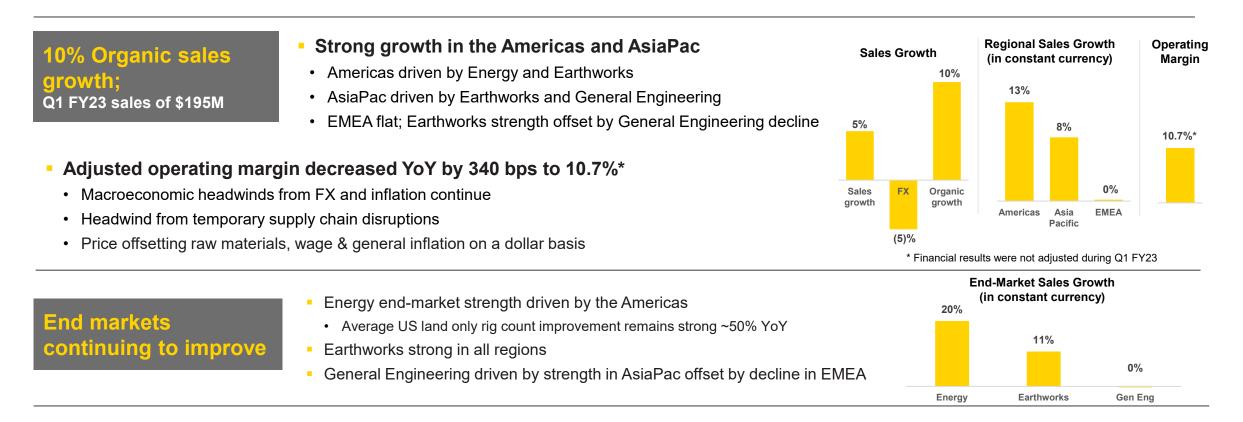
- Continued progress on driving share gain with new and existing customers ٠
- Strong pricing actions taken; commensurate with inflationary environment
- Driving improvements in customer service and labor and material productivity

1%

Sales

arowth

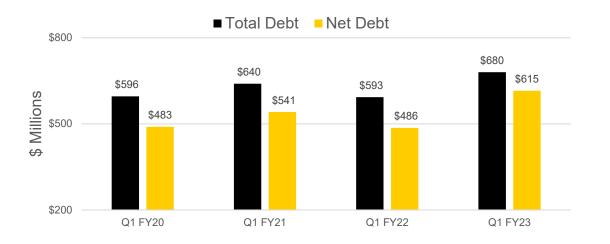
Price and productivity initiatives mitigating effects of inflationary headwinds



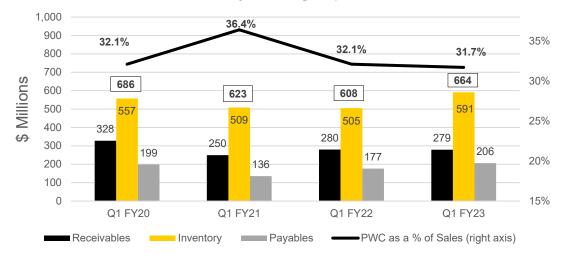
Executing mitigation plans and Pricing actions to overcome macroeconomic challenges

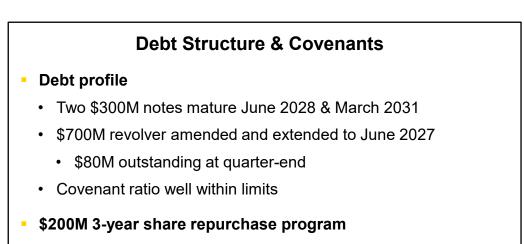
- Driving organic growth and share gain through strategic initiatives in targeted end-markets
- Aggressive pricing actions taken; commensurate with inflationary environment
- Executing plans to fully mitigate effect of temporary supply chain disruptions by end FY23
- Continued focus on Operational Excellence initiatives to further improve efficiency and customer service levels

Strong balance sheet supports continuing execution of strategic initiatives



Primary Working Capital





- Q1: \$19M purchased; 824K shares
- Since inception: \$105M purchased; 3.5M shares

Consolidated Results (\$ in millions)	Q1 FY23	Q1 FY22
Net Cash from Operating Activities	\$(11)	\$16
Capital Expenditures, Net	\$(29)	\$(17)
Free Operating Cash Flow (FOCF)	\$(40)	\$(2)
Dividends	\$(16)	\$(17)

Focused execution of initiatives despite continuing high inflation, FX & other macro headwinds

Q2 FY23 Outlook						
Sales Volume growth Price Realization Foreign exchange	\$480M - \$500M 0% - 4% ~7% ~\$40M headwind					
Interest Expense	~\$8M					
Adjusted Operating Income	<u>></u> \$30M					

Sequentially, the outlook reflects the following:

- Q1 to Q2 raw material cost headwind as expected: ~\$(15) million
 - This is due to timing of higher cost material flowing through P&L
- Q1 to Q2 change in FX, non-cash pension income and temporary supply chain disruptions are immaterial

Revenue Assumptions YoY:

- Continued growth in Aerospace, Energy, Earthworks and General Engineering
- Transportation gradually improves through the year as supply chain disruptions abate
- Earthworks follows normal seasonal pattern
- No significant effects from COVID-19 lockdowns in China or energy disruptions in EMEA

Profitability Assumptions YoY:

- Volume increases leverage at typical rate
- FX YoY headwind ~\$7 million on operating income
- Inflationary environment continues; pricing to cover raw material, wage and general cost increases, on a dollar basis
- Significant raw material headwind ~\$25 million
- Temporary supply chain disruptions of ~\$5 million
- Non-cash pension income lower by ~\$4 million

Ending the year stronger through focused execution of initiatives; quarterly results mixed

FY23 Total Year Outlook					
Sales Volume growth Price realization Foreign exchange	\$2,000M - \$2,080M 0% - 4% 5% - 6% ~\$130M headwind				
Interest Expense	~\$30M				
Adjusted Effective Tax Rate	26% - 28%				
Adjusted EPS	\$1.30 - \$1.70				
Depreciation & Amortization	~\$135M				
Capital Spending	\$100M - \$120M				
Primary Working Capital (% of sales)	31 - 33% throughout the year				
Free Operating Cash Flow (FOCF)	~100% of adjusted net income				
Share Repurchases	Offset dilution from compensation programs, at a minimum				

Revenue Assumptions Yoy:

- Demand expected to be in line with normal seasonality
 - No significant effects from COVID-19 lockdowns in China or energy disruptions in EMEA

Profitability Assumptions YoY:

- Volume increase at typical operating leverage
- FX YoY headwinds of ~\$25 million on operating income
- Inflationary environment continues; pricing to cover raw material, wage and general cost increases, on a dollar basis
 - Raw material cost YoY headwinds continue; tungsten prices expected to be flat for the rest of FY23
- Temporary supply chain disruptions expected to abate in the second half
- Pension income lower by ~\$14 million

Summary

Demonstrated ability to advance our strategic initiatives and secure market leading positions

Q1 results highlight pricing and strategic initiatives	 Driving price, productivity and growth initiatives to help mitigate macroeconomic headwinds Leveraging Innovative products and deep understanding of customer applications to secure leading positions in targeted end markets Competitively positioned to capitalize on the long-term positive underlying drivers in our end-markets
pricing and strategic	 Leveraging Innovative products and deep understanding of customer applications to secure lead positions in targeted end markets

Operational and Commercial Excellence initiatives defend margins and enable growth

- Proven ability to execute strategic initiatives, focusing on things we can control and remaining nimble
- Operational Excellence initiatives driving productivity improvements
- Commercial Excellence initiatives driving market share gains

Executing balanced capital allocation

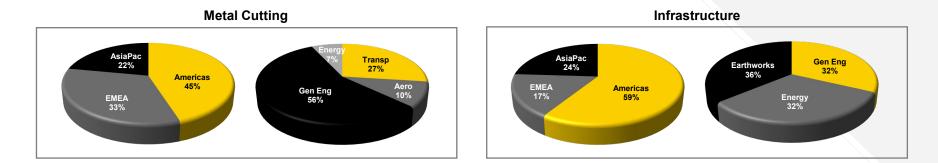
- Investing in world-class manufacturing to drive improvements in productivity and customer service
- Returning cash to shareholders through dividends and share repurchase programs
- Supplementing organic growth with bolt-on acquisitions

Appendix



Segment Results

Growth in all end-markets and regions; aerospace, energy and earthworks at double-digit YoY growth



Period Ending September 30, 2022

(\$ in millions)		Q1 FY23						
	% of KMT total	Metal Cutting	Infrastructure	Total				
Sales		\$300	\$195	\$495				
Organic		9%	10%	9%				
FX		(8)%	(5)%	(7)%				
Constant Currency Regional Growth:								
Americas	51%	13%	13%	13%				
EMEA	27%	5%	0%	4%				
AsiaPac	22%	6%	8%	7%				
Constant Currency End-Market Growth:								
General Engineering	46%	8%	0%	5%				
Energy	17%	4%	20%	15%				
Transportation	16%	6%	N/A	6%				
Earthworks	15%	N/A	11%	11%				
Aerospace	6%	25%	N/A	25%				
Operating Income		\$29	\$21	\$49				
Operating Margin		9.5%	10.7%	9.8%				

Strong balance sheet supports initiatives

ASSETS (\$ in millions)	September 2022	June 2022
Cash and cash equivalents	\$65	\$86
Accounts receivable, net	279	295
Inventories	591	571
Other current assets	77	73
Total current assets	1,011	1,025
Property, plant and equipment, net	973	1,002
Goodwill and other intangible assets, net	360	370
Other assets	173	177
Total assets	\$2,516	\$2,574
LIABILITIES (\$ in millions)		
Revolving and other lines of credit and notes payable	\$85	\$21
Accounts payable	206	228
Other current liabilities	206	237
Total current liabilities	497	486
Long-term debt	595	594
Other liabilities	186	202
Total liabilities	1,278	1,282
Kennametal Shareowners' Equity	1,201	1,253
Noncontrolling interests	37	39
Total liabilities and equity	\$2,516	\$2,574

The information presented by the Company contains certain non-GAAP financial measures including organic sales decline, constant currency regional sales growth (decline), constant currency end market sales growth (decline), adjusted gross profit and margin; adjusted operating expense and adjusted operating expense as a percentage of sales; adjusted operating income and margin; adjusted effective tax rate (ETR); adjusted net income attributable to Kennametal; adjusted earnings per diluted share (EPS); adjusted earnings before interest, taxes, depreciation and amortization (EBITDA); adjusted Metal Cutting operating income and margin; adjusted Infrastructure operating income and margin; free operating cash flow (FOCF); net debt; and primary working capital (PWC).

Kennametal management believes that presentation of these non-GAAP financial measures provides useful information about the results of operations of the Company for the current, past and future periods. Management believes that investors should have available the same information that management uses to assess operational performance, determine compensation and assess the capital structure of the Company. These Non-GAAP financial measures should not be considered in isolation or as a substitute for the most comparable GAAP measures. Investors are cautioned that non-GAAP financial measures utilized by the Company may not be comparable to non-GAAP financial measures used by other companies.

Accordingly, we have compiled below certain definitions and reconciliations as required by Regulation G.

Adjusted Gross Profit and Margin, Adjusted Operating Expense, Adjusted Operating Expense as a Percentage of Sales, Adjusted Operating Income and Margin, Adjusted ETR, Adjusted Net Income Attributable to Kennametal and Adjusted EPS

The following GAAP financial measures have been presented on an adjusted basis: gross profit and margin, operating expense, operating expense as a percentage of adjusted sales, operating income and margin, ETR, net income and EPS. Detail of these adjustments is included in the reconciliations following these definitions. Management adjusts for these items in measuring and compensating internal performance to more readily compare the Company's financial performance period-to-period.

Organic Sales Growth (Decline)

Organic sales growth (decline) is a non-GAAP financial measure of sales growth (decline) (which is the most directly comparable GAAP measure) excluding the impacts of acquisitions⁽¹⁾, divestitures⁽²⁾, business days⁽³⁾ and foreign currency exchange⁽⁴⁾ from year-over-year comparisons. Management believes this measure provides investors with a supplemental understanding of underlying sales trends by providing sales growth (decline) on a consistent basis. Also, we report organic sales growth (decline) at the consolidated and segment levels.

Constant Currency Regional Sales Growth (Decline)

Constant currency regional sales growth (decline) is a non-GAAP financial measure of sales growth (decline) (which is the most directly comparable GAAP measure) by region excluding the impacts of acquisitions⁽¹⁾, divestitures⁽²⁾ and foreign currency exchange⁽⁴⁾ from year-over-year comparisons. We note that, unlike organic sales growth (decline), constant currency regional sales growth (decline) does not exclude the impact of business days. We believe this measure provides investors with a supplemental understanding of underlying regional trends by providing regional sales growth (decline) on a consistent basis. Also, we report constant currency regional sales growth (decline) at the consolidated and segment levels.

Constant Currency End Market Sales Growth (Decline)

Constant currency end market sales growth (decline) is a non-GAAP financial measure of sales growth (decline) (which is the most directly comparable GAAP measure) by end market excluding the impacts of acquisitions⁽¹⁾, divestitures⁽²⁾ and foreign currency exchange⁽⁴⁾ from year-over-year comparisons. We note that, unlike organic sales growth (decline), constant currency end market sales growth (decline) does not exclude the impact of business days. We believe this measure provides investors with a supplemental understanding of underlying end market trends by providing end market sales growth (decline) on a consistent basis. Also, we report constant currency end market sales growth (decline) at the consolidated and segment levels.

EBITDA

EBITDA is a non-GAAP financial measure and is defined as net income attributable to Kennametal (which is the most directly comparable GAAP measure), with interest expense, interest income, (benefit) provision for income taxes, depreciation and amortization added back. Management believes that EBITDA is widely used as a measure of operating performance and is an important indicator of the Company's operational strength and performance. Nevertheless, the measure should not be considered in isolation or as a substitute for operating income, cash flows from operating activities or any other measure for determining liquidity that is calculated in accordance with GAAP. Additionally, Kennametal will present EBITDA on an adjusted basis. Management uses this information in reviewing operating performance.

Free Operating Cash Flow

FOCF is a non-GAAP financial measure and is defined by the Company as cash provided by operations (which is the most directly comparable GAAP measure) less capital expenditures, plus proceeds from disposals of fixed assets. Management considers FOCF to be an important indicator of the Company's cash generating capability because it better represents cash generated from operations that can be used for dividends, debt repayment, strategic initiatives, and other investing and financing activities.

Net Debt

Net debt is a non-GAAP financial measure and is defined by the Company as total debt less cash and cash equivalents. The most directly comparable GAAP financial measure is total debt. Management believes that net debt aids in the evaluation of the Company's financial condition.

Primary Working Capital

Primary working capital is a non-GAAP financial measure and is defined as accounts receivable, net plus inventories, net minus accounts payable. The most directly comparable GAAP measure is working capital, which is defined as current assets less current liabilities. We believe primary working capital better represents Kennametal's performance in managing certain assets and liabilities controllable at the segment level and is used as such for internal performance measurement.

(1) Acquisition impact is calculated by dividing current period sales attributable to acquired businesses by prior period sales.

(2) Divestiture impact is calculated by dividing prior period sales attributable to divested businesses by prior period sales.

(3) Business days impact is calculated by dividing the year-over-year change in weighted average working days (based on mix of sales by country) by prior period weighted average working days.

(4) Foreign currency exchange impact is calculated by dividing the difference between current period sales and current period sales at prior period foreign exchange rates by prior period sales.

(\$ in millions, except percents and per share data)	Sales	Gross Profit		Operating Expense	Operating Income	Net Income ⁽⁵⁾	Diluted EPS	Effective Tax Rate
Q1 FY22 Reported Results	\$ 483.5	\$ 160.8	\$	102.7	\$ 54.6	\$ 36.2	\$ 0.43	27.0 %
Reported Margins		33.2 9	%	21.2 %	11.3 %			
Restructuring and related charges	_	1.1		—	1.2	1.0	0.01	21.0
Differences in projected annual tax rates	_	_		—		_	—	(21.1)
Q1 FY22 Adjusted Results	\$ 483.5	\$ 161.8	\$	102.7	\$ 55.9	\$ 37.2	\$ 0.44	26.9 %
Q1 FY22 Adjusted Margins		33.5 9	%	21.2 %	11.6 %			

⁽⁵⁾ Attributable to Kennametal Shareholders

	Thre	Three Months Ended					
\$ in millions)		2022	2021				
Net income attributable to Kennametal, reported	\$	28.2 \$	36.2				
Add back:							
Interest expense		6.6	6.3				
Interest income		(0.2)	(0.2)				
Provision for income taxes		11.2	14.0				
Depreciation		29.5	29.1				
Amortization		3.2	3.3				
EBITDA	\$	78.5 \$	88.7				
Margin		15.9 %	18.3 %				
Adjustments:							
Restructuring and related charges		—	1.2				
Adjusted EBITDA	\$	78.5 \$	89.9				
Adjusted Margin		15.9 %	18.6 %				

(\$ in millions, except percents)	Ме	tal Cutting Sales	letal Cutting erating Income	Infrastructure Sales	frastructure rating Income
Q1 FY22 Reported Results	\$	298.4	\$ 29.2	\$ 185.1	\$ 26.0
Reported Operating Margin			9.8 %		14.1 %
Restructuring and related charges		_	1.2	—	— /
Q1 FY22 Adjusted Results	\$	298.4	\$ 30.4	\$ 185.1	\$ 26.1
Q1 FY22 Adjusted Operating Margin			10.2 %		14.1 %

Three Months Ended September 30, 2022	Metal Cutting	Infrastructure	Kennametal
Organic sales growth	9 %	10 %	9 %
Foreign currency exchange effect	(8)	(5)	(7)
Sales growth	1 %	5 %	2 %

Three Months Ended September 30, 2021	Metal Cutting	Infrastructure	Kennametal
Organic sales growth	19 %	19 %	19 %
Foreign currency exchange effect	2	3	2
Business days effect	(1)	(1)	
Sales growth	20 %	21 %	21 %

Metal Cutting			
Three Months Ended September 30, 2022	Americas	EMEA	Asia Pacific
Constant currency regional sales growth	13 %	5 %	6 %
Foreign currency exchange effect	(1)	(16)	(7)
Regional sales growth (decline)	12 %	(11)%	(1)%

Infrastructure			
Three Months Ended September 30, 2022	Americas	EMEA	Asia Pacific
Constant currency regional sales growth	13 %	— %	8 %
Foreign currency exchange effect	—	(14)	(5)
Regional sales growth (decline)	13 %	(14)%	3 %

Kennametal			
Three Months Ended September 30, 2022	Americas	EMEA	Asia Pacific
Constant currency regional sales growth	13 %	4 %	7 %
Foreign currency exchange effect	(1)	(15)	(7)
Regional sales growth (decline)	12 %	(11)%	— %

Americas	EMEA	Asia Pacific
22 %	21 %	7 %
2	2	4
24 %	23 %	11 %
	22 % 2	22 % 21 % 2 2

Infrastructure			
Three Months Ended September 30, 2021	Americas	EMEA	Asia Pacific
Constant currency regional sales growth	28 %	8 %	7 %
Foreign currency exchange effect	—	6	5
Regional sales growth	28 %	14 %	12 %

Kennametal			
Three Months Ended September 30, 2021	Americas	EMEA	Asia Pacific
Constant currency regional sales growth	24 %	18 %	7 %
Foreign currency exchange effect	2	3	5
Regional sales growth	26 %	21 %	12 %

Metal Cutting				
Three Months Ended September 30, 2022	General Engineering	Transportation	Aerospace	Energy
Constant currency end market sales growth	8 %	6 %	25 %	4 %
Foreign currency exchange effect	(8)	(9)	(7)	(7)
End market sales growth (decline)	— %	(3)%	18 %	(3)%

Infrastructure

Three Months Ended September 30, 2022	Energy	Earthworks	General Engineering
Constant currency end market sales growth	20 %	11 %	— %
Foreign currency exchange effect	(3)	(5)	(5)
End market sales growth (decline)	17 %	6 %	(5)%

Kennametal					
Three Months Ended September 30, 2022	Energy	Earthworks	General Engineering	Transportation	Aerospace
Constant currency end market sales growth	15 %	11 %	5 %	6 %	25 9
Foreign currency exchange effect	(4)	(5)	(6)	(9)	(7)
End market sales growth (decline)	11 %	6 %	(1)%	(3)%	18 9

%

%

Metal Cutting				
Three Months Ended September 30, 2021	General Engineering	Transportation	Aerospace	Energy
Constant currency end market sales growth	23 %	14 %	19 %	1 %
Foreign currency exchange effect	2	3	2	3
End market sales growth	25 %	17 %	21 %	4 %

Infrastructure

Three Months Ended September 30, 2021	Energy	Earthworks	General Engineering
Constant currency end market sales growth	37 %	3 %	23 %
Foreign currency exchange effect	2	5	2
End market sales growth	39 %	8 %	25 %

Kennametal

Three Months Ended September 30, 2021	Energy	Earthworks	General Engineering	Transportation	Aerospace
Constant currency end market sales growth	23 %	3 %	23 %	14 %	19 %
Foreign currency exchange effect	2	5	2	3	2
End market sales growth	25 %	8 %	25 %	17 %	21 %

Net Debt	Three Months Ended						
(in millions)	9/30/2022	9/30/2021		9/30/2020	9/30/2019		
Total debt (gross)	\$ 679.8 \$	592.9	\$	639.7 \$	596.4		
Less: cash and cash equivalents	64.6	107.3		98.3	113.5		
Net debt	\$ 615.2 \$	485.6	\$	541.4 \$	482.9		

	Three	Three Months Ended September 3					
(in millions)		2022	2021				
Net cash flow (used in) provided by operating activities	\$	(10.7) \$	15.8				
Purchases of property, plant and equipment		(29.5)	(17.8)				
Proceeds from disposals of property, plant and equipment		0.2	0.4				
Free operating cash flow	\$	(40.0) \$	(1.6)				

(in thousands, except percents)	9/30/2022	6/30/2022	3/31/2022	12/31/2021	9/30/2021	Average
Current assets	\$ 1,011,486 \$	1,024,708 \$	1,043,241 \$	984,201 \$	966,948	
Current liabilities	497,488	485,610	460,365	410,983	389,223	
Working capital, GAAP	\$ 513,998 \$	539,098 \$	582,876 \$	573,218 \$	577,725	
Excluding items:						
Cash and cash equivalents	(64,568)	(85,586)	(99,982)	(101,799)	(107,316)	
Other current assets	(76,732)	(72,940)	(69,582)	(76,794)	(74,906)	
Total excluded current assets	(141,300)	(158,526)	(169,564)	(178,593)	(182,222)	
Adjusted current assets	870,186	866,182	873,677	805,608	784,726	
Revolving and other lines of credit and notes payable to banks	(85,239)	(21,186)	(28,736)	(12,228)	(368)	
Other current liabilities	(206,309)	(236,537)	(233,942)	(212,898)	(211,778)	
Total excluded current liabilities	(291,548)	(257,723)	(262,678)	(225,126)	(212,146)	
Adjusted current liabilities	205,940	227,887	197,687	185,857	177,077	
Primary working capital	\$ 664,246 \$	638,295 \$	675,990 \$	619,751 \$	607,649 \$	641,186
		Three Months Ended				
		9/30/2022	6/30/2022	3/31/2022	12/31/2021	Total
Sales	\$	494,792 \$	530,016 \$	512,259 \$	486,673 \$	2,023,740
Primary working capital as a percentage of sales						31.7 %

(in thousands, except percents)	9/30/2021	6/30/2021	3/31/2021	12/31/2020	9/30/2020	Average
Current assets	\$ 966,948 \$	1,004,807 \$	966,916 \$	948,686 \$	935,721	
Current liabilities	389,223	437,394	425,553	402,641	415,573	
Working capital, GAAP	\$ 577,725 \$	567,413 \$	541,363 \$	546,045 \$	520,148	
Excluding items:						
Cash and cash equivalents	(107,316)	(154,047)	(114,307)	(103,188)	(98,290)	
Other current assets	(74,906)	(71,470)	(73,235)	(73,123)	(78,700)	
Total excluded current assets	(182,222)	(225,517)	(187,542)	(176,311)	(176,990)	
Adjusted current assets	784,726	779,290	779,374	772,375	758,731	
Revolving and other lines of credit and notes payable to banks	(368)	(8,365)	(18,745)	(34,979)	(46,458)	
Other current liabilities	(211,778)	(251,370)	(242,327)	(233,509)	(233,039)	
Total excluded current liabilities	(212,146)	(259,735)	(261,072)	(268,488)	(279,497)	
Adjusted current liabilities	177,077	177,659	164,481	134,153	136,076	
Primary working capital	\$ 607,649 \$	601,631 \$	614,893 \$	638,222 \$	622,655 \$	617,010
		Three Months Ended				
		9/30/2021	6/30/2021	3/31/2021	12/31/2020	Total
Sales	\$	483,509 \$	515,971 \$	484,658 \$	440,507 \$	1,924,645
Primary working capital as a percentage of sales						32.1 %

(in thousands, except percents)	9/30/2020	6/30/2020	3/31/2020	12/31/2019	9/30/2019	Average
Current assets	\$ 935,721 \$	1,440,812 \$	966,723 \$	1,035,912 \$	1,065,389	
Current liabilities	415,573	898,080	383,131	409,110	418,719	
Working capital, GAAP	\$ 520,148 \$	542,732 \$	583,592 \$	626,802 \$	646,670	
Excluding items:						
Cash and cash equivalents	(98,290)	(606,684)	(85,230)	(105,210)	(113,522)	
Other current assets	(78,700)	(73,698)	(60,550)	(97,824)	(67,106)	
Total excluded current assets	(176,990)	(680,382)	(145,780)	(203,034)	(180,628)	
Adjusted current assets	758,731	760,430	820,943	832,878	884,761	
Current maturities of long-term debt and capital leases, including notes payable	(46,458)	(500,368)	(4,500)	(2,102)	(3,528)	
Other current liabilities	(233,039)	(233,071)	(213,569)	(233,848)	(216,517)	
Total excluded current liabilities	(279,497)	(733,439)	(218,069)	(235,950)	(220,045)	
Adjusted current liabilities	136,076	164,641	165,062	173,160	198,674	
Primary working capital	\$ 622,655 \$	595,789 \$	655,881 \$	659,718 \$	686,087 \$	644,026
		Three Months Ended				
		9/30/2020	6/30/2020	3/31/2020	12/31/2019	Total
Sales	\$	400,305 \$	379,053 \$	483,084 \$	505,080 \$	1,767,522
Primary working capital as a percentage of sales						36.4 %

(in thousands, except percents)		9/30/2019	6/30/2019	3/31/2019	12/31/2018	9/30/2018	Average
Current assets	\$	1,065,389 \$	1,190,827 \$	1,162,842 \$	1,119,034 \$	1,121,482	
Current liabilities		418,719	461,726	430,018	412,053	439,171	
Working capital, GAAP	\$	646,670 \$	729,101 \$	732,824 \$	706,981 \$	682,311	
Excluding items:							
Cash and cash equivalents		(113,522)	(182,015)	(112,597)	(96,276)	(102,084)	
Other current assets		(67,106)	(57,381)	(58,221)	(63,509)	(63,461)	
Total excluded current assets		(180,628)	(239,396)	(170,818)	(159,785)	(165,545)	
Adjusted current assets		884,761	951,431	992,024	959,249	955,937	
Current maturities of long-term debt and capital leases, including notes payable		(3,528)	(157)	_	(3,371)	(756)	
Other current liabilities		(216,517)	(248,661)	(224,949)	(210,332)	(217,528)	
Total excluded current liabilities		(220,045)	(248,818)	(224,949)	(213,703)	(218,284)	
Adjusted current liabilities		198,674	212,908	205,069	198,350	220,887	
Primary working capital	\$	686,087 \$	738,523 \$	786,955 \$	760,899 \$	735,050 \$	741,503
			Three Months Ended				
			9/30/2019	6/30/2019	3/31/2019	12/31/2018	Total
Sales		\$	518,088 \$	603,949 \$	597,204 \$	587,394 \$	2,306,635
Primary working capital as a percentage of sales							32.1 %

